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EN 14509:2013

DECLARATION OF PERFORMANCE

No. 65

1. Product's unique identification code - type: **HPP MDD**

2. Type, batch, series number or any other element which allows identifying the construction product as it is required under article 11 paragraph(4):

Self supporting isolating sandwich panels, with both sides of metallic sheets (galvanised sheets) and mineral wool core.

Thickness 50 mm, galvanized sheet thickness 0,6; 0,5; 0,4 mm; insulation of mineral wool: density 100 kg/mm³.

3. Intended uses for the construction product, in accordance with the applicable harmonized technical specifications as it is provided by the manufacturer:

Provided use: EXTERIOR WALLS

4. Social name or trademark and manufacturer's contact address as it is required under the article 11 paragraph(5):

**SC Impro SRL
Chisoda, DN 59, km 8+550 m stanga, jud. Timis
Tel: 0356 461 461, fax: 0356 461 460**

5. As applicable, name and authorised representative's contact address whose mandate covers the responsibilities specified at article 12 paragraph(2):

**SC Impro SRL
Chisoda, DN 59, km 8+550 m stanga, jud. Timis
Tel: 0356 461 461, fax: 0356 461 460**

6. System/verification and evaluation systems regarding the constant construction product performance as it is required in annex V:

System 1

7. In declaration of performance's case, for a construction product covered by a harmonized standard:

**Societatea de certificare ICECON CERT SRL – Soseaua Pantelimon nr.266, sector 2, Bucuresti, Romania,
Registru Numar:2204 – CPR – 0421**

8. In declaration of performance's case for a construction product for which there has been issued a technical european evaluation:

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9. Product's performances:

| Characteristics | Standard testing | Standard provisions | Declared values |
|---|--|---|---|
| A. Mechanical properties for one metal face | | | |
| Tensile strenght for the zinc-coated sheet: σ_c – yield/flow strenght σ_r – tensile strenght A_{80} – elongation after tearing | SR EN 14509:2013 | $\sigma_c = 228,6$ MPa $\sigma_r = 335,2$ MPa $A_{80} = 25,6$ % SR EN 10002/1-2002 | Coil 0.6mm: $\sigma_c = 358,3$ MPa; $\sigma_r = 380,3$ MPa; $A_{80} = 21,6$ % |
| B. Mechanical properties for a panel and for the core material | | | |
| Shear strenght | SR EN 14509:2013 (A.3) EN 12090 | $f_{cv} \geq 0.045$ MPa | $f_{cv} = 0,154$ MPa, 80mm* panel |
| Shear modulus core | SR EN 14509:2013 (A.3) EN 12090 | $G \geq 2.3$ MPa | $G = 6,08$ MPa, 80mm* panel |
| Compressive strenght and modulus coere for the mineral wool | SR EN 14509:2013 (A.2) EN 826 | | $\sigma_{10} = 0,08$ MPa, 80mm* panel |
| Transverse tensile strenght on the panel | SR EN 14509:2013 (A.1) SR EN 13162:2003 | $f_{ct} \geq 0.018$ MPa | $f_{ct} = 0.1363$ MPa, 80mm* panel |
| Bending resistance in span – bending + | SR EN 14509:2013 (A.5) | | $M_U = 2.90$ kNm/m for 80mm panel (opening 2.90m)* |
| Wrinkling stress (exterior face) – in span | SR EN 14509:2013 (E.7) | | $\sigma_w = 72.5$ MPa for 80mm panel (opening 2.90m)* |
| Wrinkling stress(interior face)- in span | SR EN 14509:2013 (E.7) | | $\sigma_w = 60.4$ MPa for 80mm panel (opening 4.90m)* |
| Thermal transmittance | SR EN 14509:2013 (5.2.2) | | $U = 0,78$ W /(m^2K), 50mm panel $U = 0,50$ W /(m^2K), 80mm panel $U = 0,41$ W /(m^2K), 100mm panel $U = 0,34$ W /(m^2K), 120mm panel $U = 0,28$ W /(m^2K), 150mm panel |
| Durability | SR EN 14509:2013 (5.2.3), (B.3.5) | $f_{C17} - f_{C128} \leq 3(f_{C10} - f_{C17})$ $f_{C128} \geq 40\%f_{C10}$ | Satisfy |
| Fire reaction | SR EN 14509:2013 (5.2.4.2) | | class A1 |
| Fire resistance | SR EN 14509:2013 (5.2.4.3) | | EI 15 for 50mm panel EI 60 for 80mm panel EI 120 for 100mm panel EI 180 for 120mm panel EI 180 for 150mm panel |
| Water permeability | SR EN 14509:2013 (5.2.6) | | Impervious, Class C |
| Air permeability | SR EN 14509:2013 (5.2.7) | | Impervious |
| Water vapor permeability | SR EN 14509:2013 (5.2.8) | | Impervious |
| Dimensional variation (geometrical parameters) | SR EN 14509:2013 (5.2.5) (Anexa D) | | Satisfy |

10. Product's performance identified at points 1 and 2 is in accordance with the performance declared at point 9. This declaration of performance is issued on the exclusive liability of the manufacturer identified at point 4.

Warranty – 2 years – available only if the montage, storage and handling instructions provided by the manufacturer are respected.

Signed for and in the name of the manufacturer by:

Filip Zadka
Technical director
Impro SRL, Timisoara

A handwritten signature in blue ink, appearing to read 'Zadka', is positioned below the printed name and title.