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EN 14509:2013

## DECLARATION OF PERFORMANCE No. 19

1. Product's unique identification code - type: **HPP PSD**

2. Type, batch, series number or any other element which allows identifying the construction product as it is required under article 11 paragraph(4):

**Self supporting isolating sandwich panels, with two metal boards(galvanised sheets) and polyisocyanurate foam core, thickness 50 mm.**

3. Intended uses for the construction product, in accordance with the applicable harmonized technical specifications as it is provided by the manufacturer:

**Provided use: EXTERIOR WALLS**

4. Social name or trademark and manufacturer's contact address as it is required under the article 11 paragraph(5):

**SC Impro SRL  
Chisoda, DN 59, km 8+550 m stanga, jud. Timis  
Tel: 0356 461 461, fax: 0356 461 460**

5. As applicable, name and authorised representative's contact address whose mandate covers the responsibilities specified at article 12 paragraph(2):

**SC Impro SRL  
Chisoda, DN 59, km 8+550 m stanga, jud. Timis  
Tel: 0356 461 461, fax: 0356 461 460**

6. System/verification and evaluation systems regarding the constant construction product performance as it is required in annex V:

**System 3**

7. Harmonized standard:

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8. Product's performances:

| Coefficient                               | Measure unit | Values          |       |       |       |       |
|-------------------------------------------|--------------|-----------------|-------|-------|-------|-------|
| Thermal transmittance                     | W/m²k        | Sheet thickness | 04/04 | 05/04 | 05/05 | 06/05 |
|                                           |              |                 | 0,410 | 0,410 | 0,410 | 0,410 |
| Thermal conductivity                      | W/mk         | Sheet thickness | 04/04 | 05/04 | 05/05 | 06/05 |
|                                           |              |                 | 0,021 | 0,021 | 0,021 | 0,021 |
| Mechanical resistance                     |              |                 |       |       |       |       |
| Tensile strength                          | Mpa          | Sheet thickness | 04/04 | 05/04 | 05/05 | 06/05 |
|                                           |              |                 | 0,090 | 0,090 | 0,059 | 0,059 |
| Shear strength                            | Mpa          | Sheet thickness | 04/04 | 05/04 | 05/05 | 06/05 |
|                                           |              |                 | 0,090 | 0,090 | 0,140 | 0,140 |
| Shear modulus core                        | Mpa          | Sheet thickness | 04/04 | 05/04 | 05/05 | 06/05 |
|                                           |              |                 | 1,410 | 1,410 | 1,695 | 1,695 |
| Compressive strength core                 | Mpa          | Sheet thickness | 04/04 | 05/04 | 05/05 | 06/05 |
|                                           |              |                 | 0,090 | 0,090 | 0,127 | 0,127 |
| Bending resistance in span                |              |                 |       |       |       |       |
| Bending +                                 | kNm/m        | Sheet thickness | 04/04 | 05/04 | 05/05 | 06/05 |
|                                           |              |                 | 0,870 | 0,870 | 1,910 | 1,910 |
| Bending + elevated temperature            | kNm/m        | Sheet thickness | 04/04 | 05/04 | 05/05 | 06/05 |
|                                           |              |                 | 0,640 | 0,640 | 0,780 | 0,780 |
| Bending -                                 | kNm/m        | Sheet thickness | 04/04 | 05/04 | 05/05 | 06/05 |
|                                           |              |                 | 0,690 | 0,690 | 1,800 | 1,800 |
| Bending - elevated temperature            | kNm/m        | Sheet thickness | 04/04 | 05/04 | 05/05 | 06/05 |
|                                           |              |                 | 0,500 | 0,500 | 0,740 | 0,740 |
| Bending resistance at an internal support |              |                 |       |       |       |       |
| Bending +                                 | kNm/m        | Sheet thickness | 04/04 | 05/04 | 05/05 | 06/05 |
|                                           |              |                 | 0,710 | 0,710 | 2,660 | 2,660 |
| Bending + elevated temperature            | kNm/m        | Sheet thickness | 04/04 | 05/04 | 05/05 | 06/05 |
|                                           |              |                 | 0,520 | 0,520 | 1,090 | 1,090 |
| Bending -                                 | kNm/m        | Sheet thickness | 04/04 | 05/04 | 05/05 | 06/05 |
|                                           |              |                 | 0,560 | 0,560 | 1,950 | 1,950 |
| Bending - elevated temperature            | kNm/m        | Sheet thickness | 04/04 | 05/04 | 05/05 | 06/05 |
|                                           |              |                 | 0,410 | 0,410 | 0,800 | 0,800 |
| Wrinkling stress (ext. face)              |              |                 |       |       |       |       |
| In span                                   | Mpa          | Sheet thickness | 04/04 | 05/04 | 05/05 | 06/05 |
|                                           |              |                 | 46    | 46    | 77    | 77    |
| In span elevated temperature              | Mpa          | Sheet thickness | 04/04 | 05/04 | 05/05 | 06/05 |
|                                           |              |                 | 34    | 34    | 31,57 | 31,57 |
| At a central support                      | Mpa          | Sheet thickness | 04/04 | 05/04 | 05/05 | 06/05 |
|                                           |              |                 | 30    | 30    | 79    | 79    |
| At a central support elevated temperature | Mpa          | Sheet thickness | 04/04 | 05/04 | 05/05 | 06/05 |
|                                           |              |                 | 22    | 22    | 32,39 | 32,39 |

| Coefficient                  | Measure unit | Values          |               |       |       |       |
|------------------------------|--------------|-----------------|---------------|-------|-------|-------|
| Wrinkling stress (int. face) |              |                 |               |       |       |       |
| In span                      | Mpa          | Sheet thickness | 04/04         | 05/04 | 05/05 | 06/05 |
|                              |              |                 | 36            | 36    | 73    | 73    |
| At a central support         | Mpa          | Sheet thickness | 04/04         | 05/04 | 05/05 | 06/05 |
|                              |              |                 | 38            | 38    | 107   | 107   |
| Fire reaction                |              | Sheet thickness | 04/04         | 05/04 | 05/05 | 06/05 |
|                              |              |                 | B-s2,d0       |       |       |       |
| Fire resistance              |              | Sheet thickness | 04/04         | 05/04 | 05/05 | 06/05 |
|                              |              |                 | EI15          |       |       |       |
| Water Permeability           |              | Sheet thickness | 04/04         | 05/04 | 05/05 | 06/05 |
|                              |              |                 | IMPERVIOUS    |       |       |       |
| Air permeability             |              | Sheet thickness | 04/04         | 05/04 | 05/05 | 06/05 |
|                              |              |                 | IMPERVIOUS    |       |       |       |
| Water vapor permeability     |              | Sheet thickness | 04/04         | 05/04 | 05/05 | 06/05 |
|                              |              |                 | IMPERVIOUS    |       |       |       |
| Sound insulation             |              | Sheet thickness | 04/04         | 05/04 | 05/05 | 06/05 |
|                              |              |                 | NPD           |       |       |       |
| Sound absorption             |              | Sheet thickness | 04/04         | 05/04 | 05/05 | 06/05 |
|                              |              |                 | NPD           |       |       |       |
| Durability                   |              | Sheet thickness | 04/04         | 05/04 | 05/05 | 06/05 |
|                              |              |                 | Satisfy DUR 1 |       |       |       |

9. Product's performance identified at points 1 and 2 is in accordance with the performance declared at point 8. This declaration of performance is issued on the exclusive liability of the manufacturer identified at point 4.

**Warranty – 2 years** – available only if the montage, storage and handling instructions provided by the manufacturer are respected.

Signed for and in the name of the manufacturer by:

**Filip Zadka**  
**Technical director**  
**Impro SRL, Timisoara**