



18
EN 14509:2013

DECLARATION OF PERFORMANCE

No. 54

1. Product's unique identification code - type: **HPT TD3**

2. Type, batch, series number or any other element which allows identifying the construction product as it is required under article 11 paragraph(4):

Self supporting isolating sandwich panels, with two metal boards(galvanised sheets) and polyurethane foam core, thickness 100 mm.

3. Intended uses for the construction product, in accordance with the applicable harmonized technical specifications as it is provided by the manufacturer:

Provided use: ROOFS

4. Social name or trademark and manufacturer's contact address as it is required under the article 11 paragraph(5):

**SC IMPRO SRL
Chisoda, DN 59, km 8+550 m stanga, jud. Timis
Tel: 0356 461 461, fax: 0356 461 460**

5. As applicable, name and authorised representative's contact address whose mandate covers the responsibilities specified at article 12 paragraph(2):

**SC IMPRO SRL
Chisoda, DN 59, km 8+550 m stanga, jud. Timis
Tel: 0356 461 461, fax: 0356 461 460**

6. System/verification and evaluation systems regarding the constant construction product performance as it is required in annex V:

System 1

7. In declaration of performance's case, for a construction product covered by a harmonized standard:

**Societatea de certificare ICECON CERT SRL – Soseaua Pantelimon nr.266, sector 2, Bucuresti, Romania,
Registru Numar:2204 – CPR - 0422**

8. In declaration of performance's case for a construction product for which there has been issued a technical european evaluation:

EN 14509:2013

9. Product's performances:

Coefficient	Measure unit	Values				
Thermal transmittance	W/m ² k	Sheet thickness	04/04	05/04	05/05	06/05
			0,210	0,210	0,210	0,210
Thermal conductivity	W/mk	Sheet thickness	04/04	05/04	05/05	06/05
			0,021	0,021	0,021	0,021
Mechanical resistance						
Tensile strength	Mpa	Sheet thickness	04/04	05/04	05/05	06/05
			0,059	0,059	0,059	0,059
Shear strength	Mpa	Sheet thickness	04/04	05/04	05/05	06/05
			0,127	0,127	0,127	0,127
Long-term reduced shear modulus	Mpa	Sheet thickness	04/04	05/04	05/05	06/05
			0,0635	0,0635	0,0635	0,0635
Shear modulus core	Mpa	Sheet thickness	04/04	05/04	05/05	06/05
			2,049	2,049	2,049	2,049
Compressive strength core	Mpa	Sheet thickness	04/04	05/04	05/05	06/05
			0,127	0,127	0,127	0,127
Creep coefficient		Sheet thickness	04/04	05/04	05/05	06/05
		t=2000h	1,66	1,66	1,66	1,66
		t=100 000h	2,45	2,45	2,45	2,45
Bending resistance in span						
Bending +	kNm/m	Sheet thickness	04/04	05/04	05/05	06/05
			6,900	6,900	6,900	6,900
Bending + elevated temperature	kNm/m	Sheet thickness	04/04	05/04	05/05	06/05
			2,830	2,830	2,830	2,830
Bending -	kNm/m	Sheet thickness	04/04	05/04	05/05	06/05
			3,230	3,230	3,230	3,230
Bending - elevated temperature	kNm/m	Sheet thickness	04/04	05/04	05/05	06/05
			1,320	1,320	1,320	1,320
Bending resistance at an internal support						
Bending +	kNm/m	Sheet thickness	04/04	05/04	05/05	06/05
			4,110	4,110	4,110	4,110
Bending + elevated emperature	kNm/m	Sheet thickness	04/04	05/04	05/05	06/05
			1,690	1,690	1,690	1,690
Bending -	kNm/m	Sheet thickness	04/04	05/04	05/05	06/05
			4,420	4,420	4,420	4,420
Bending - elevated temperature	kNm/m	Sheet thickness	04/04	05/04	05/05	06/05
			1,810	1,810	1,810	1,810
Wrinkling stress (ext. face)						
In span	Mpa	Sheet thickness	04/04	05/04	05/05	06/05
			-	-	-	-
In span elevated temperature	Mpa	Sheet thickness	04/04	05/04	05/05	06/05
			-	-	-	-
At a central support	Mpa	Sheet thickness	04/04	05/04	05/05	06/05
			-	-	-	-
At a central support elevated temperature	Mpa	Sheet thickness	04/04	05/04	05/05	06/05
			-	-	-	-

Coefficient	Measure unit	Values				
Wrinkling stress (int. face) - In span	Mpa	Sheet thickness	04/04	05/04	05/05	06/05
			73	73	73	73
Wrinkling stress (int. face) - At a central support	Mpa	Sheet thickness	04/04	05/04	05/05	06/05
			97	97	97	97
Fire reaction		Sheet thickness	04/04	05/04	05/05	06/05
			C-s3,d0			
Fire resistance		Sheet thickness	04/04	05/04	05/05	06/05
			RE30/REI15			
Fire exposure to roof test		Sheet thickness	04/04	05/04	05/05	06/05
			FROOF			
Water Permeability		Sheet thickness	04/04	05/04	05/05	06/05
			IMPERVIOUS			
Air permeability		Sheet thickness	04/04	05/04	05/05	06/05
			IMPERVIOUS			
Water vapor permeability		Sheet thickness	04/04	05/04	05/05	06/05
			IMPERVIOUS			
Sound insulation		Sheet thickness	04/04	05/04	05/05	06/05
			NPD			
Sound absorption		Sheet thickness	04/04	05/04	05/05	06/05
			NPD			
Durability		Sheet thickness	04/04	05/04	05/05	06/05
			Satisfy DUR 1			

10. Product's performance identified at points 1 and 2 is in accordance with the performance declared at point 9. This declaration of performance is issued on the exclusive liability of the manufacturer identified at point 4.

Warranty – 2 years – available only if the montage, storage and handling instructions provided by the manufacturer are respected.

Signed for and in the name of the manufacturer by:

Filip Zadka
Technical director
Impro SRL, Timisoara